RC8 contro	vare version	Categor	У	Description	Note
1.1.2	3.41.0				
1.1.2	0.41.0			Correspond to XR robot-compatible	
1.2.2	3.41.1	Function	Add	Added models	
			,	Added R-axis motion space setting	
		Function	Add	Added RC8Provider	
		Function	Add	Added area check function at start-up	
		Function	Add	Enabled to enter the license by Mini-pendant	
		D00 1	O.	Amended to be able to acquire Connected state by	
		PCS command	Change	Comm.State.	
		DCC command	Change	Amended to be able to acquire the robot motion state by	
		PCS command	Change	MotionState, Systate.	
.3.6	3.42.0	Function	Add	Added Spline motion	
		Function	Add	Added Singular point avoidance function in manual mode	
		Function	Add	Added a function to search FIG value which achieves	
		Function	Auu	minimum displacement. (Fig=-3)	
		Function	Add	Added Compliance function (sensor-less)	
		Function	Add	Added Detect function	
		PCS command	Add	Added Singular point avoidance command	
		PCS command	Δ44	Added positioning accuracy assignment of tool end function	
				(@C option)	
			Add	Added Static variables and Public variables	
		PCS command		Added Mutex object (exclusion control)	
			Change	Change ¥Operator	
		Function	Add	Correspond to EtherNet/IP adapter	
		Function	Add	Added I/O slave function	
		Function	Add	Added YAMAHA Single-axis Robots Controller Provider	
		Function	Add	Added YAMAHA Multi-axis Robots Controller Provider	
		Function	Add	Added CONTEC motion control board provider	
		Function	Add	Added CONTEC DIO Board Provider	
		Function	Add	Added CONTEC AIO Board Provider	
.4.4	3.43.0	Function	Add	Added Collision detection function	
		Function	Add	Added the numerical display of I/O screen on the pendant.	
		Function	Change	Added vision provider of Omron and Cognex.	
		PCS command		Correspond to Arrive command Spline motion	
		PCS command		Added Join command Added Split command	
		PCS command			
		PCS command	Add	Added CurPathPoint command	
		PCS command PCS command	Add Add	Added CurPathPoint command Added Err.Raise command	
5.2	2.44.0	PCS command PCS command PCS command	Add Add Add	Added CurPathPoint command Added Err.Raise command Added WaitMotion command	
.5.3	3.44.0	PCS command PCS command PCS command Function	Add Add Add Add	Added CurPathPoint command Added Err.Raise command Added WaitMotion command Added VS-6556/6577 robot series	
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		PCS command PCS command PCS command Function	Add	Added CurPathPoint command Added Err.Raise command Added WaitMotion command Added VS-6556/6577 robot series Added Ambient temperature settings on the robot operation Added Temperature drift offset function Added Angular Trigger Added extended-joint support function Added MC8 Added conveyor tracking function Support multiple-language (Dutch, Korean, Chinese) Added WACOH 6-axis inner force sensor provider Added b-CAP Slave function Added FAN control function Added IO Slave command Added pass motion of position designation by the current position (encoder value) Default priority of PCS was changed Added EtherNet/IP communication header function Added message box command Change #include command. Wildcard (*.?) became available. Added normalization function of the absolute path Added 6Axis Robots boundless rotation function Correspond to Conveyor tracking and Omron encoder Added normal vector calculation function Path accuracy enhancement at high speed operation (for	
1.5.3		PCS command PCS command PCS command Function	Add	Added CurPathPoint command Added Err.Raise command Added WaitMotion command Added VS-6556/6577 robot series Added Ambient temperature settings on the robot operation Added Temperature drift offset function Added Angular Trigger Added extended-joint support function Added MC8 Added conveyor tracking function Support multiple-language (Dutch, Korean, Chinese) Added WACOH 6-axis inner force sensor provider Added b-CAP Slave function Added FAN control function Added IO Slave command Added pass motion of position designation by the current position (encoder value) Default priority of PCS was changed Added EtherNet/IP communication header function Added message box command Change #include command. Wildcard (*.?) became available. Added normalization function of the absolute path Added 6Axis Robots boundless rotation function Correspond to Conveyor tracking and Omron encoder Added normal vector calculation function Path accuracy enhancement at high speed operation (for SCARA robots only)	
		PCS command PCS command PCS command Function	Add	Added CurPathPoint command Added Err.Raise command Added WaitMotion command Added VS-6556/6577 robot series Added Ambient temperature settings on the robot operation Added Temperature drift offset function Added Angular Trigger Added extended-joint support function Added MC8 Added conveyor tracking function Support multiple-language (Dutch, Korean, Chinese) Added WACOH 6-axis inner force sensor provider Added b-CAP Slave function Added FAN control function Added IO Slave command Added pass motion of position designation by the current position (encoder value) Default priority of PCS was changed Added EtherNet/IP communication header function Added message box command Change #include command. Wildcard (*.?) became available. Added normalization function of the absolute path Added 6Axis Robots boundless rotation function Correspond to Conveyor tracking and Omron encoder Added normal vector calculation function Path accuracy enhancement at high speed operation (for	

	e version WINCAPSII	Category		Description	Note
		Function	Add	Correspond to Variant type	
		Function	Add	Correspond to DeviceNet Master board	
		Function	Add	Correspond to PROFINET I/O Device	
		Function	Add	Correspond to 32-bit Error contents output	
			Add	Added ReadByteArray, WriteByteArray, LenB command	
				Correspond to WINCAPS III Simple position correction	
		Function	Add	function: RC8 controller	
		Function	Add	Added WINCAPS III Controller information: [Controller ID]	
		Function	Add		
		<u> </u>	l	Support WINCAPSIII's individual data transmission of "Macro	
		Function	Add	name" or "Application" that are stored in "variables" or	
				″I/O″.	
.7.2	3.46.0	Function	Add	Correspond to RC Vision	
		Function	Add	Added External TCP Function	
		Function	Add	Correspond to Transfer Robot	
		PCS command	Add	Added buffer manipulation command for Conveyor tracking	
		Function	Add	Added judgement criteria of stop at @E and @C motion	
		Function	Change	Enhanced the singularity avoidance function	
		Function	Change	Changed the speed setting window	
		i unction	Offarige	Improved Area function (Capable of checking 32 areas within	
.8.6	3.47.0	Function	Add	•	
				2 milliseconds, Added DetectOn/DetectOff commands)	
		Function	Add	Correspond to new models for vision provider (FZ5, FH, CV,	
				CVX)	
		Function	Add	Added Command Input Supporting Function	
		Function	Add	Added Lock Function	
		Function	Add	Added Call Stack Window	
		Function	Change	Integrated the control graph	
		Function	Add	Added EtherCAT Slave IO	
		Function	Add	Added CCLink Version2	
		Function	Add	Improved the speed of IORead	
		Tunction	Auu	IO slave function was renamed to Command-slave and its	
		Function	Change		
				functions were improved.	
				Added ForceSensorPayLoad, CurPayLoad,	
		PCS command	Add	CurForceSensorPayLoad, CurSpeedMode,	
				CurCPMode commands	
		DOC	٧٩٩	Added Conveyor tracking,	
		PCS command	Add	TrackMinimumIntervalLength commands	
				Increased the number of slave device controllable by	
		Function	Change	conveyor tracking. (1 -> 3)	
		Function	Add	Added I/O Conversion Box	
		Turicuon	Auu	Changed the Compliance Function with Force Sensor	
				• Setting of time period of Sensor time-out (Improved noise	
		Function	Change	immunity).	
				Sensor data logging became available while the Force	
				control is OFF.	
				Ramified error codes of the parameter error.	
		Eupotion	<u></u>	Added WINCAPS III Allocation of I/O Data: I/O Conversion	
		Function	Add	Вох	
		Function	Add	Added WINCAPS III Program Encryption, Lock Function	
				Changed communication method between slave robots of	
.9.6	3.48.0	Function	Change	conveyor tracking system	
		Function	Add	Added Coordinate Function	
		Function	Add		
		Function	Add	Added Built-in Vision multiple objects detection by CARD	
		Function	Change	Supported Variant variable monitoring by TP variable	
				monitoring function	
		Function	Add	Optimized communication by QoS	
		Function	Add	Correspond to WINCAPSIII Cooperative Control Function:	
		- anodon		RC8 controller	
		Function	Add	WINCAPSⅢ program template (EVP)	
10.0	0.40.0			Conveyor tracking function. (enhanced tracking performance,	
.10.3	3.49.0	Function	Change	added a long-shaped object tracking)	
		Function	Add	Added Matrox Robcom provider	
		Function	Add	Voltage output function in proportion to the TCP speed.	
		TUTICUOTI	Auu	WINCAPSIII supports RC8 whose controller function is	
		Function	Add	· ·	
10.0	0.50.0			expanded.	
.12.0	3.50.0	Function	Add	Added Virtual Fence, Exclusive Control	
	1	Function	Change	Conveyor tracking function. (enhanced tracking performance)	

Software RC8 controller		Categor	γ	Description	Note
		Function	Change	Shortened the reset time of CurLmt command.	
		Function	Add	Added Modbus Provider	
		Function	Add	WINCAPSⅢ Virtual Fence, Exclusive Control	
		Function	II :hanga	Improved PV provider (Calibration and Asynchronous	
		runction		command were added)	
			Improved EVP (Detection algorithm was added and other		
		Tunction	Offarige	features were improved.)	
		Eunation	n I(:hange	Increased the number of conveyors available in Conveyor	
		Function		tracking.	